



Oxy Vinyls, LP
VCM Technology

License Fee Quotation

Date:
Client:
Capacity: 17,250 MTPA Catoxid Unit
Location: Russia
Plant Configuration: Catoxid Reactor with associated peripherals, effluent cooling, and 33% HCL recovery
Price Validity:

License Fee

The technology license fee for a Catoxid Plant of the above configuration, with a design capacity of 17,250 MTPA is \$ This fee is net of any applicable taxes imposed by any foreign government.

As a part of the technology license fee, OxyVinyls will provide the following:

1. Four (4) sets of Process Know-How Manuals (Operating and Special Maintenance Instructions)
2. Laboratory Analytical Manual
3. Health, Safety, and Environmental Manual
4. Process Analyzer Manual
5. Note that the manuals provided by OxyVinyls will follow the same format as provided in the standard Oxy Vinyls license package. The manuals will be delivered three months after the completion of the Process Design Package.
6. Design conference participation (maximum two days) for one OxyVinyls specialist. Kick-Off meeting to be held in OxyVinyls' LaPorte, Texas VCM plant.
7. Process design review and consultation services throughout the process and detailed design phases. Note that all process design reviews and consultation services performed by OxyVinyls will be done in OxyVinyls' employees normal work locations. Consultation services provided outside of these normal work locations will require the payment of a per-diem fee and reimbursement of travel and living expenses.
8. Up to one week of process training at OxyVinyls' LaPorte VCM plant for up to four (4) personnel.
9. Onsite assistance for plant check-out, commissioning, start-up, and performance optimization and testing.

Please refer to the "License Agreement Abstract" for further details of a typical OxyVinyls license agreement.

Training Fee

The training service fee for up to four trainees for a period of up to one week at OxyVinyls' VCM plant in La Porte, Texas is included in the above licensee fee. The licensee is responsible for transportation, lodging, and other expenses of the trainees during the training period.